

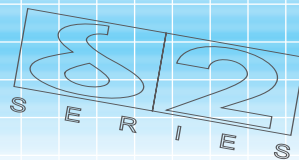
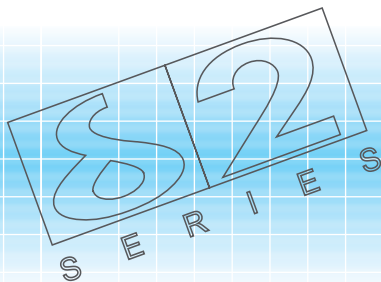
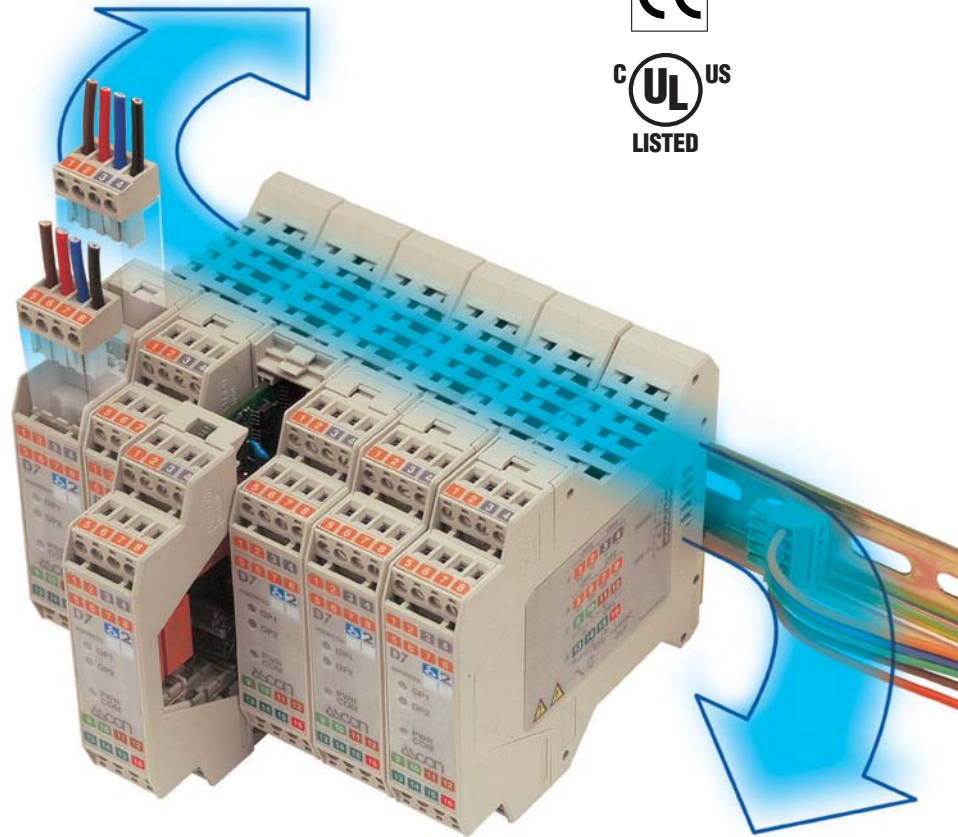
DIN rail mounting temperature controller with current transformer input deltadue® series **D1 line**

The controller with load control

The deltaxdue® series includes a powerful DIN rail mounting controller module capable to detect the failures of both the electric load and the solid state relay. The D1 line can satisfy a wide range of applications requiring temperature control to be integrated with PC and PLC systems.

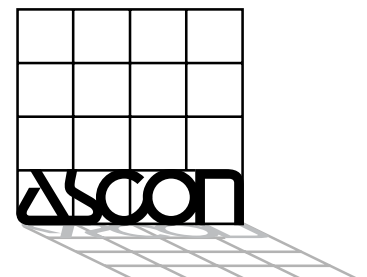
The features of the line include:

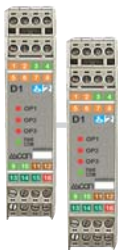
- Common bus for power supply and serial communications
- Totally withdrawable
- Easy replacement without switching off the power supply
- Digital input for remote commands
- Timer and Start-Up function
- Automatic tuning
- Four outputs
- Current transformer input
- Full integration with the deltaxdue® series data acquisition and control modules
- Easy and simplified installation and maintenance.



E

ISO 9001 Certified





deltadue®

distributed control/acquisition

Advantages and peculiarities

Keeping costs low



- Modular construction and compact dimensions
- Quick mounting on DIN rail
- Possibility of prewiring
- Common bus for power supply and serial communications



- Polarised connectors
- Coloured Terminal identification

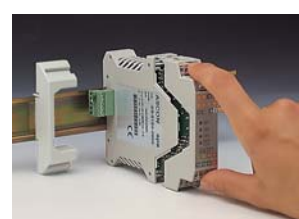


High integration

- Mounting on the machine or real panel
- Remote/centralised control
- RS485/CanBus
- Communications interface



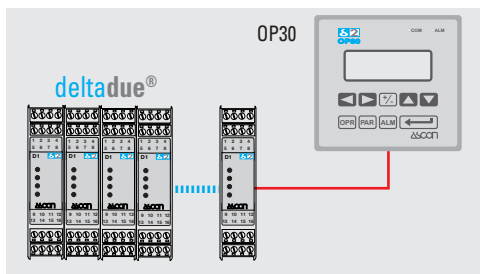
- Withdrawable
- Easy replacement without switching off the power supply



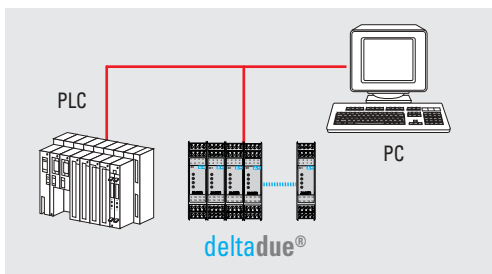
Easy maintenance

Typical applications

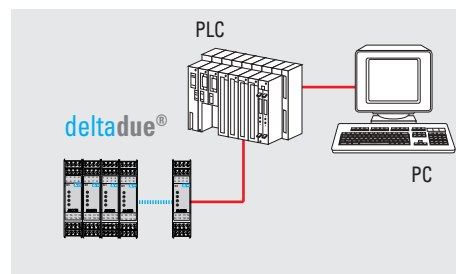
Local control with operator panel OP30



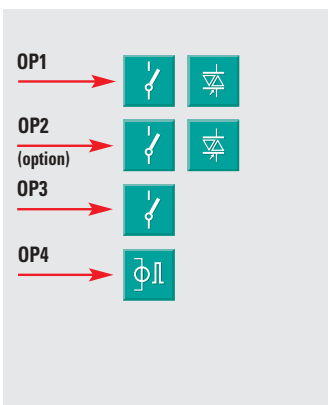
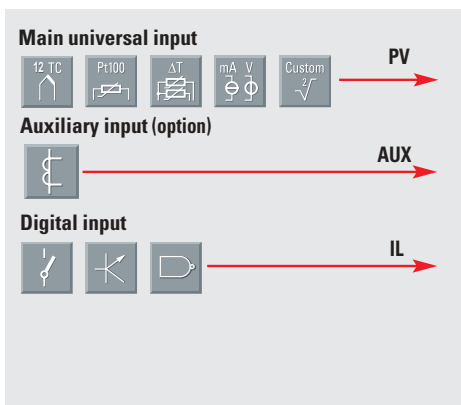
Distributed control with PLC and with dedicated modules for critical loops



Distributed control with PC supervision



Resources



Setpoint Special functions (option) IL connected functions



Modbus RS485
Parameterisation
Supervision

Operating mode

		Control	Alarms		
1	Single action	OP1	OP2	OP3	
2		OP4	OP1	OP2	OP3
4	Double action (option)	OP1	OP2	OP3	
5		OP4	OP2	OP3	
6		OP4	OP2	OP1	OP3

Fuzzy tuning with automatic selection



Technical data

Features at env. 25°C	Description			
Total configurability	By means of the configuration tool it is possible to select: - type of input - the type of control input - type of output - type and functionality of the alarms - type of Setpoint - control parameter values			
PV input	Common characteristics	A/D converter with resolution of 50,000 points Update measurement time: 0.2 s Sampling time: 0.5 s Input bias: -60...+60 digit Input filter: 1...30 s OFF = 0		
	Accuracy	0.25% ±1 digit (for temperature sensor) 0.1% ±1 digit (for mA e mV)	Between 100...240Vac the error is minimal	
	Resistance thermometer (for ΔT: R1+R2 must be <320Ω)	Pt100Ω at 0°C (IEC 751) °C/°F selectable	2 or 3 wires connection Burnout (with any combination)	
	Thermocouple	L,J,T,K,S,R,B,N,E W3,W5 (IEC 584) °C/°F selectable	Internal cold junction compensation with NTC Error 1°C/20°C ±0,5°C Burnout	
	DC input (current)	0/4...20mA, 2.5W ext. shunt Rj >10MΩ	Burnout, engineering units, decimal point position configurable low range: -999...9999 high range: -999...9999 (min. range of 100 digits)	
DC input (voltage)	10...50mV, 0...50mV Rj >10MΩ	Input drift: <0.1%/20°C Env. Temp. <5μV/10Ω R. Wire Res.		
Auxiliary inputs	CT current transformer	50 or 100mA input hardware selectable	Current visualization via serial comm. 10... 200A With 1A resolution and Heater Break Alarm	
Digital input	The closure of the external contact produces any of the following actions: Auto/Man mode change, Stored Setpoint activation measure hold, Timer activation (if option installed)			
Operating mode	1 single or double action PID loop or ON/OFF with 1, 2 or 3 alarms			
Control mode	Algorithm	PID with overshoot control or On-Off		
	Proportional band (P)	0.5...999.9%	OFF=0	
	Integral time (I)	0.1...100.0 min		
	Derivative time (D)	0.01...10.00 min		
	Error dead band	0.1...10.0 digits		
	Overshoot control	0.01...1.00		
	Manual reset	0.0...100.0%	Single action PID algorithm	
	Cycle time (Time proportioning only)	1...200 s		
	Control output high limit	10.0...100.0%		
	Soft-start output value	0.1...100.0%		OFF=0
	Output safety value	0.0...100.0% (-100.0...100.0% for Heat/Cool)		
	Control output hysteresis	0.1...10.0%	On/Off algorithm	
	Dead band	-10.0...10.0%		
	Relative cool value	0.1...10.0		
	Cycle time (Time proportioning only)	1...200 s		
Control output high limit	10.0...100.0%			
Cool output hysteresis	0.1...10.0%	Double action PID algorithm (Heat/Cool) with Overlap		

Fuzzy-Tuning

Two methods of tuning are available:

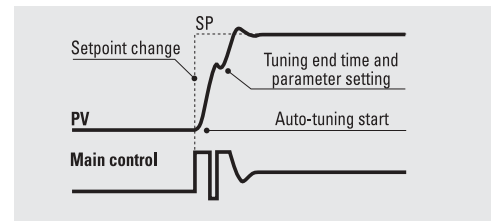
- **Auto-Tuning "one shot"**
- **Natural frequency "one shot"**

The **Fuzzy-Tuning** automatically selects one of the two methods which assures the best result for each condition.

The **Auto-Tuning** method works best on the step response basis.

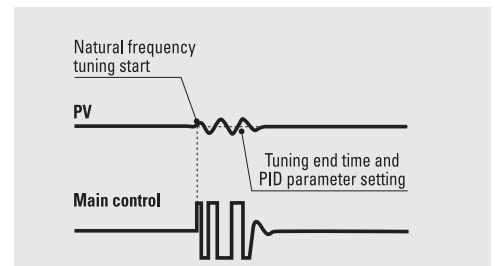
When activated, if a deviation exists between the Setpoint and process variable larger than 5% of scale range, the controller modifies the output value. Then, in a short time, it calculates the PID parameters and the new algorithm is operational immediately.

The main advantages of this method are fast calculation and quick implementation.



The **Natural frequency** method works best when the process variable is very near to the Setpoint. When activated, it causes a process oscillation around the Setpoint value.

The main advantage of this method is a reduced disturbance to the process.



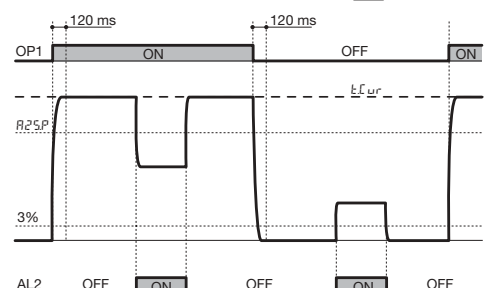
Current transformer

With CT option the load current can be measured, read via serial communications and alarm can be generated. The heater break/SSR failure alarm detects both of the following conditions:

- low load current during the ON phase of the time proportioning control (heater break)
- leakage current higher than 3% of the full load current during the OFF phase of the time proportioning control (SSR failure)

Example:

CT installed on OP1, alarm on AL2 with phase ON as active phase (configuration digit **P** = 8).



Technical data

Features at env. 25°C	Description		
OP1-OP2 outputs	SPST Relay NO, 2A/250Vac (4A at 120 Vac) for resistive load SSR, 1A/250Vac for resistive load To meet the double isolation requirements OP1 and OP2 must have the same load voltage		
OP3 output	SPST Relay NO 2A/150Vac for resistive load		
OP4 output	Logic not isolated: 0/5Vdc, ±10% 30 mA max.		
AL1- AL2 - AL3 alarms	Hysteresys	0.1...10.0%	
	Action	Active high	Action Type
		Active low	Deviation threshold ±range
	Special functions	Sensor break, heater break alarm, Loop break Acknowledge (latching), activation inhibit (blocking) Connected to Timer (if options installed)	
Setpoint	Local	Up and down ramps 0.1...999.9 digit/min (OFF=0)	
	Local plus 2 stored with tracking or Stand-by	Low limit: from low range to high limit High limit: from low limit to high range	
Special functions (option)	Timer	Automatic start at the power ON, manual start by digital inputs or serial communications Setting time: 1...9999 s/min Stand-by Setpoint: $SCLD \leq SP, \geq SLH$	
	Start-up	Start-up Setpoint: $SCLD \leq SP \leq SLH$ Hold time: 0...500 min Control output high limit 5.0...100.0%	
Fuzzy-Tuning one shoot	The controller selects automatically the best method according to the process conditions	One shot Auto Tuning One shot Natural Frequency	
Auto/Man Station	Standard with bumpless function, by digital input or serial communications		
Serial Comm.s	RS485 isolated, Modbus/Jbus protocol, 1,200, 2,400, 4,800, 9,600 bit/s, two wires		
Auxiliary Supply	+24Vdc ±20% 30mA max. - for external transmitter supply		
Operational Safety	Measure input	Detection of out of range, short circuit or sensor break with automatic activation of the safety strategies	
	Control output	Safety value: -100... 100%	
	Parameters	Parameter and configuration data are stored in a non volatile memory for an unlimited time	
	Outputs lock	in a non volatile memory for an unlimited time	
General characteristics	Power supply (PTC protected)	24Vac (-25...+12%) 50/60Hz and 24Vdc (-15...+25%)	Power consumption 3W max.
	Safety	EN61010-1 (IEC1010-1), installation class 2 (2.5kV) pollution class 2, instrument class II	
	Electromagnetic compatibility	Compliance to the CE standards	
	UL and cUL approval	File E176452	
	Protection	Terminal strip IP20	
	Dimensions	Pitch: 22.5 mm - height: 99 mm - depth 114.5 mm	
	Weight	158.5 g approx.	

Heat/Cool control

By a sole PID control algorithm, the controller handles two different outputs, one of these performs the Heat action, the other one the Cool action. It is possible to overlap the outputs. The Cool action can be adjusted using the relative cool gain parameter. The Heat and Cool outputs can be limited separately.

Digital input

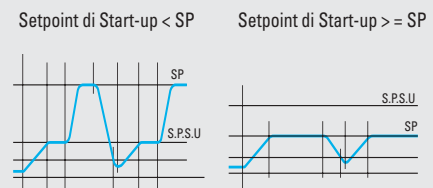
The digital input can be configured to have one of the following functions:

- Measure hold
- Auto/Man mode change
- Stored Setpoint activation
- Timer activation

Special functions

To improve the instrument performance and to reduce the wiring and installation costs, two special functions are available:

- Start-up



- Timer

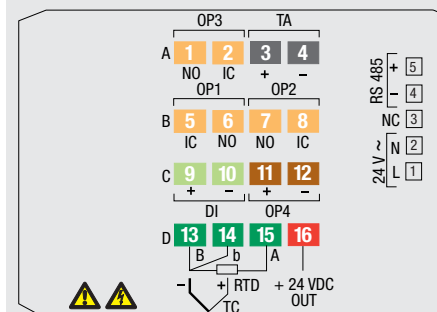


The use of these functions avoids additional device installation (e.g. external timer), therefore allowing a significant costs reduction.

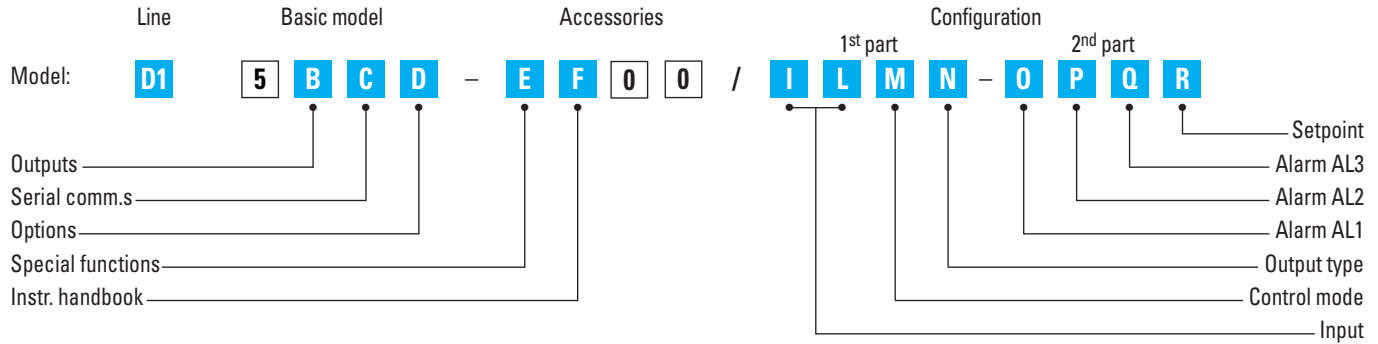
• Output lock function,

The outputs can be switched to the OFF status via serial communications.

Electrical connections



Ordering codes



Outputs	OP1	OP2	B
Relay	Relay	Not fitted	0
Relay	Relay	Relay	1
SSR	Not fitted	Not fitted	3
SSR	SSR	SSR	5
Serial communications			C
CanBus			3
RS 485 Modbus/Jbus SLAVE			5
Options			D
None			0
Current transformer (CT)			3
Special functions			E
Not fitted			0
Start-up + Timer			2
Instruction handbook			F
Italian-English (std)			0
French-English			1
German-English			2
Spanish-English			3

Input type	Range scale	I	L
TR Pt100 IEC751	-99.9...300.0 °C -99.9...572.0 °F	0	0
TR Pt100 IEC751	-200...600 °C -328...1112 °F	0	1
TC L Fe-Const DIN43710	0...600 °C 32...1112 °F	0	2
TC J Fe-Cu45% Ni IEC584	0...600 °C 32...1112 °F	0	3
TC T Cu-CuNi	-200...400 °C -328...752 °F	0	4
TC K Chromel-Alumel IEC584	0...1200 °C 32...2192 °F	0	5
TC S Pt10%Rh-Pt IEC584	0...1600 °C 32...2912 °F	0	6
TC R Pt13%Rh-Pt IEC584	0...1600 °C 32...2912 °F	0	7
TC B Pt30%Rh-Pt	0...1800 °C 32...3272 °F	0	8
Pt6%Rh IEC584	0...1200 °C 32...2192 °F	0	9
TC N Nichrosil-Nisil IEC584	0...1200 °C 32...2192 °F	1	0
TC E Ni10%CR-CuNi IEC584	0...600 °C 32...1112 °F	1	0
TC NI-NiMo 18%	0...1100 °C 32...2012 °F	1	1
TC W3%Re-W25%Re	0...2000 °C 32...3632 °F	1	2
TC W5%Re-W26%Re	0...2000 °C 32...3632 °F	1	3
0...50mV linear	Engineering units	1	4
10...50mV linear	Engineering units	1	5
mV "Custom" scale	On request	1	6

Control mode	M	
ON-OFF reverse action	0	
ON-OFF direct action	1	
PID single reverse action	2	
PID single direct action	3	
PID double action	Linear cool output	4
	ON-OFF cool output	5
	Water cool output	6
	Oil cool output	7

Output type - Single action	Output type - Double action	N
OP1	Heat OP1, Cool OP2	0
OP4	Heat OP1, Cool OP4	1
	Heat OP4, Cool OP2	2

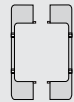
AL1-AL2-AL3 type and function	O-P-Q	
Disabled or (AL3 only) used by Timer	0	
Sensor break/Loop break alarm	1	
Absolute	active high	2
	active low	3
	active high	4
Deviation	active low	5
	active out	6
Band	active in	7
	active during ON output state	8
Heater break by CT	active during OFF output state	9

Setpoint type	R
Local only	0
Local and 2 tracking stored Setpoints	1
Local and 2 Stand-by stored Setpoints	2

Installation kit

Each set of interconnected controllers requires one model **AD3-KIT/BA.RT.PC.CD** kit:

Power supply and serial communications connector code AD3/BA



Couple of connector protections code AD3/PC

Connector with termination resistor for serial communications code AD3/RT

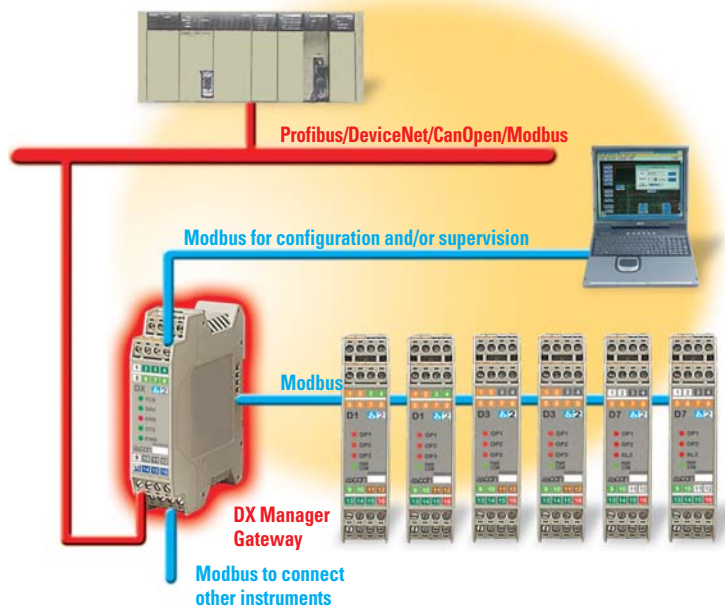


CD Rom with configuration software tool code AD3/CD

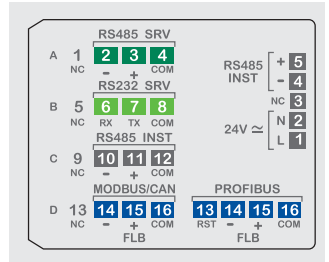
**If not differently specified the controller will be supplied with standard version
Model: D1 5050-0000**

DX line - Manager Gateway

ASCON spa
 Via Falzarego, 9/11
 20021 Bollate
 (Milan) Italy
 Tel. +39 02 333 371
 Fax +39 02 350 4243
<http://www.ascon.it>
sales@ascon.it



Electrical connections



Ordering codes

Line: **DX**
 Basic model: **5 B C 0**
 Accessories: **0 F 0 0**
 Configuration: **0 0 0 0**
 Model: **DX 5 B C 0 - 0 F 0 0 / 0 0 0 0**
 N° of instruments backed up: **B**
 Fieldbus communications: **C**
 Instructions handbook: **F**

Number of instruments to be backed up	B
4	1
8	2
16	3
32	4
Fieldbus communications	C
None	0
CANopen	3
RS 485 Modbus/Jbus	5
Profibus DP slave	7

Instructions handbook	F
Italian-English (standard)	0
French-English	1
German-English	2
Spanish-English	3

If not differently specified the controller will be supplied with standard version Model: DX 5100-0000

Technical data

Features at env. 25°C	Description	
Functions	Manager OFF line configuration and parameterization. Backup of the configuration and parameter data of the connected modules. Hot swapping, automatic configuration and parameterization of the replaced modules	
	Gateway Network adapter for Profibus DP, DeviceNet, CANopen and RS485/RS232 converter	
Communications ports	Instruments Bus RS485 Modbus protocol master replicated on the terminal connectors (max. 19,200 baud)	
	Support RS485, RS232 Modbus protocol slave, isolated (max. 38,400 baud)	
	Fieldbus	RS485 Modbus protocol slave, isolated (max. 57,600 baud)
		Profibus DP slave
CAN 2.0b, isolated, max. 1Mb/s		
General characteristics	See the entry "General characteristics" of the other module for details	